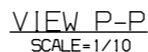
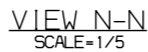


B	A1	40	2		
		30	2	3	
	A2	10	1	1.5	
		3	0.5	1	
	A3	3150	4		
		1600	4	5	
	A4	800	3		
		400	2	3	
	A5	200	1	1.5	
		100	1	1.5	
A	B1	37% 27% 36% CASTING (±)			
		20M	8	14	24
	B2	12M	6	10	18
		8M	5	8	14
	B3	4M	4	6	11
		2M	3	4	8
	B4	1M	2	3	6
		315	1	2	4
	B5	120	1	2	3
		30	1	A	B
A	B1	37% 27% 36% CASTING (±)			
		20M	8	14	24
	B2	12M	6	10	18
		8M	5	8	14
	B3	4M	4	6	11
		2M	3	4	8
	B4	1M	2	3	6
		315	1	2	4
	B5	120	1	2	3
		30	1	0.2	0.5
A	B1	37% 27% 36% CASTING (±)			
		20M	8	14	24
	B2	12M	6	10	18
		8M	5	8	14
	B3	4M	4	6	11
		2M	3	4	8
	B4	1M	2	3	6
		315	1	2	4
	B5	120	1	0.2	0.5
		30	1	0.5	0.1



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